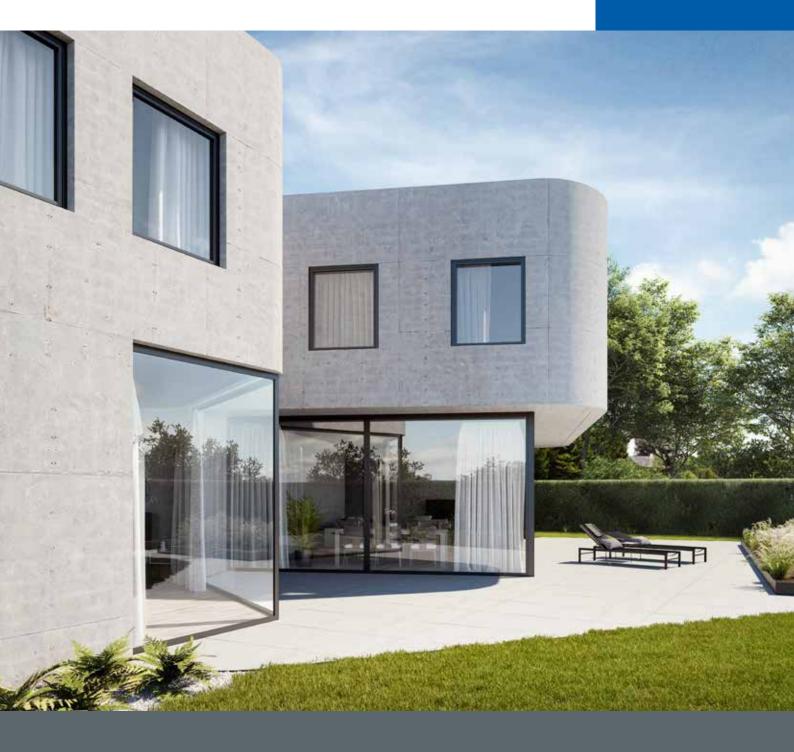
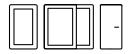
## deceuninck



ALUMINIUM WINDOWS & DOORS



## TABLE OF CONTENTS

\_

UNIQUE RANGE OF ALUMINIUM	03
A UNIQUE CONCEPT WITH 3 DISTINCTIVE FEATURES	07
WINDOWS	08
Decalu88 Standard	08
Decalu94 Retro	10
Decalu110 Steel	12
Decalu88 New Steel	14
Decalu88 Hidden	16
Decalu88 Open-Out	18
Decalu101 Scand	20
DOORS	22
Decalu88 Doors	22
Decalu88 Folding Doors	24
SLIDING WINDOWS	26
Decalu163 Slide	26
DRAINAGE	28
SMART COLOURS	29
PROFILE OVERVIEW	32
QUALITY CONTROL	38

## UNIQUE RANGE OF ALUMINIUM

#### Based on the innovative So Easy technology

Efficiency, user-friendliness, technical performance and design possibilities.

Within the scope of these four pillars, Deceuninck presents Decalu, a groundbreaking line of aluminium products fully developed on the basis of the innovative patented So Easy technology.

What does this mean? A comprehensive high-performance range of products with the same installation depth and minimal U-value for all our aluminium windows and doors.

## Comprehensive high-performance product range

Deceuninck's Decalu line is unique in the market thanks to the integration of techniques also used in the production of our pvc profiles.

- + The drainage is hidden in the frame, which results in an aesthetic upgrade.
- + The preassembled gaskets in the glazing bead facilitate the assembly considerably.

Our previous system was optimised from 8 to only 3 components without central gasket. All new product series meet the same high insulation values.

## THE BASIC PRINCIPLES OF DECALU:

- + invisible drainage
- + integrated gaskets
- + easy assembly of the glazing bead
- + minimal rebate joint
- + production time halved
- + no central gasket



# Simplified design, more possibilities

Deceuninck strives for less complexity and more design possibilities such as space-saving folding doors and a steel look for our window profiles. All different series rely on the groundbreaking Decalu system.

#### Windows

#### + Decalu88 Standard

A timeless style with a completely flat exterior. This slim, neutral look is the perfect choice for any modern construction or renovation project.

#### + Decalu94 Retro

Windows with a retro touch? These profiles with classic groove details do the trick. The Retro series is ideal for the construction of rural houses or the renovation of townhouses.

#### + Decalu110 Steel

Inspired by the industrial trend, this design adds an original element to any contemporary loft or commercial property.

#### + Decalu88 New Steel

The steel look with an additional dimension? The New Steel windows look even slimmer for an architectural end result.

#### + Decalu88 Hidden

In the Hidden series, the sash is completely hidden behind the frame. This hidden sash is perfect for extremely sleek and minimalist construction projects.

#### Doors

#### + Decalu88 Doors

The flush-mounted door is fully compatible with all Decalu window series.

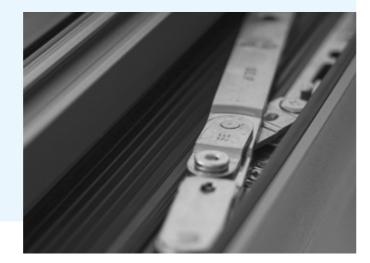
#### + Decalu88 Folding doors

Folding doors are smart design solutions that save space and ensure maximum light incidence without jeopardising performance. The barrier between inside and outside disappears when the folding doors are open.

### Sliding windows

#### + Decalu163 Slide

Sliding windows are the way to provide a lot of space and light. The slim Decalu profiles minimise visual nuisance and allow for large spans.





# **Decalu and Elegant:** a perfect match

The groundbreaking Decalu series taps into the growing market share of aluminium and complements our range of pvc products perfectly. Deceuninck strongly believes in a future where aluminium and pvc play a complementary role. How? By combining the best of both in one application.

#### Performance and design go hand in hand

Our new Elegant pvc profile (to be launched in 2020) not only stands out because of its performance; its ultra-slim design can easily match that of aluminium. On the other hand, Decalu has been optimised in terms of insulation values without jeopardising the typical aluminium look. As is the case with Elegant, the drainage is hidden in the frame profile. In addition, the simple assembly principle of the glazing bead with pvc profiles now constitutes an added value for Decalu.

The technology behind both systems has been conceived in such a manner that the difference between Decalu and Elegant is almost impossible to see. The design and the use of colours are in perfect tune with each other thanks to Smart Colours. An architect can therefore combine aluminium and pvc solutions flawlessly in the same project.

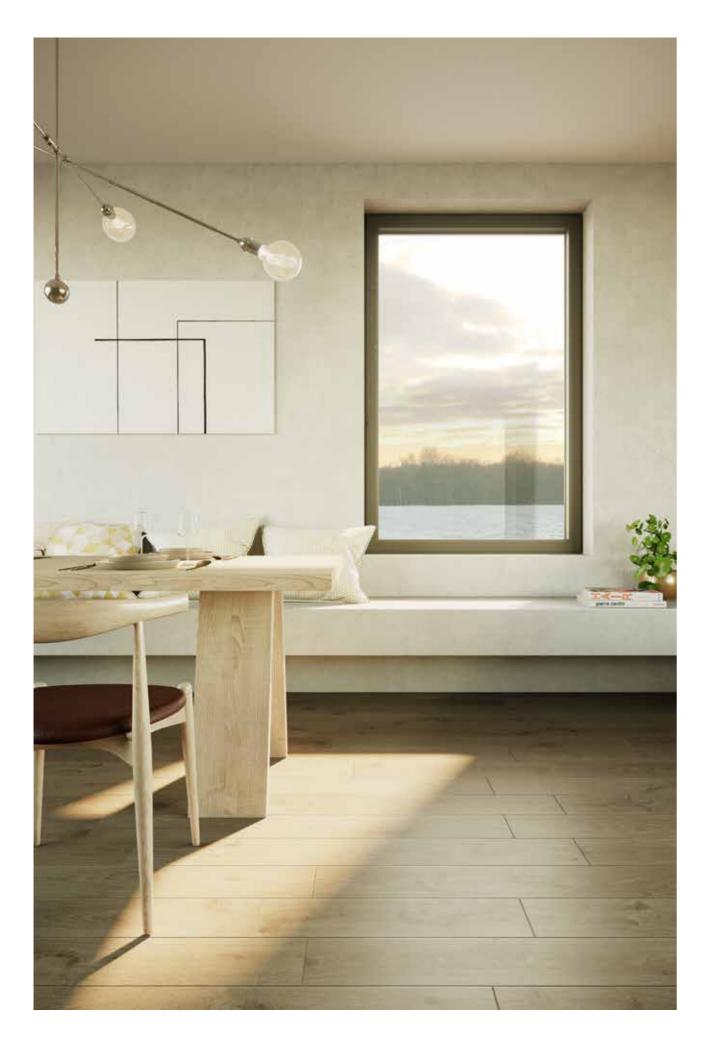
This match has numerous advantages for the manufacturer as well.

- + Decalu and Elegant have the same maintenance characteristics.
- + The number of spare parts to be kept in stock will decrease significantly.
- + The uniform system used to build the Decalu series allows for the production of different designs on the same machines.

As the new Decalu system consists of only three parts, the manufacturer gains at least 50% production time per window.\*

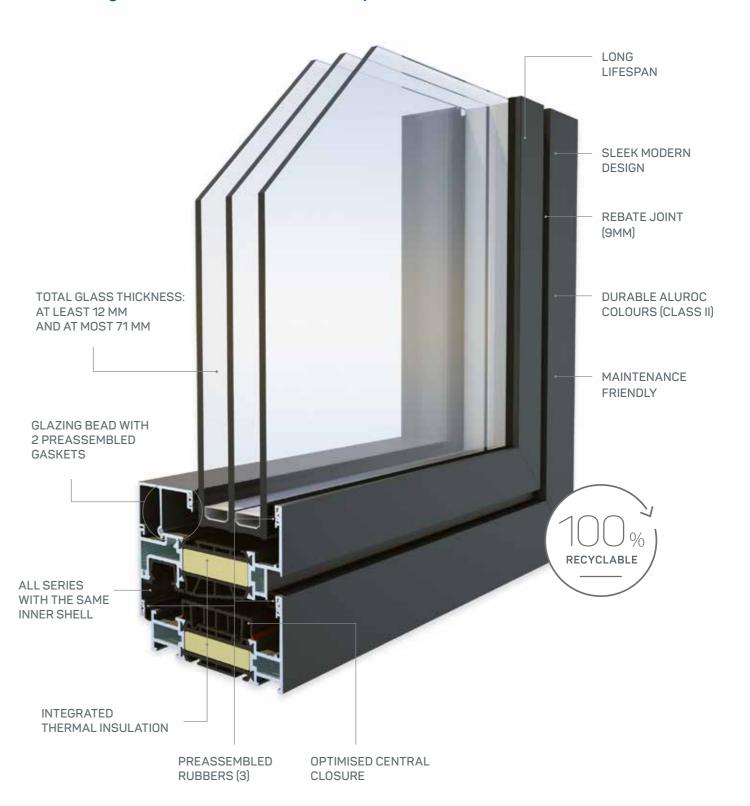
The Decalu - Elegant combination offers you more choice without increasing complexity.

\* window dimensions: DK1200 x 1400 (WXH)



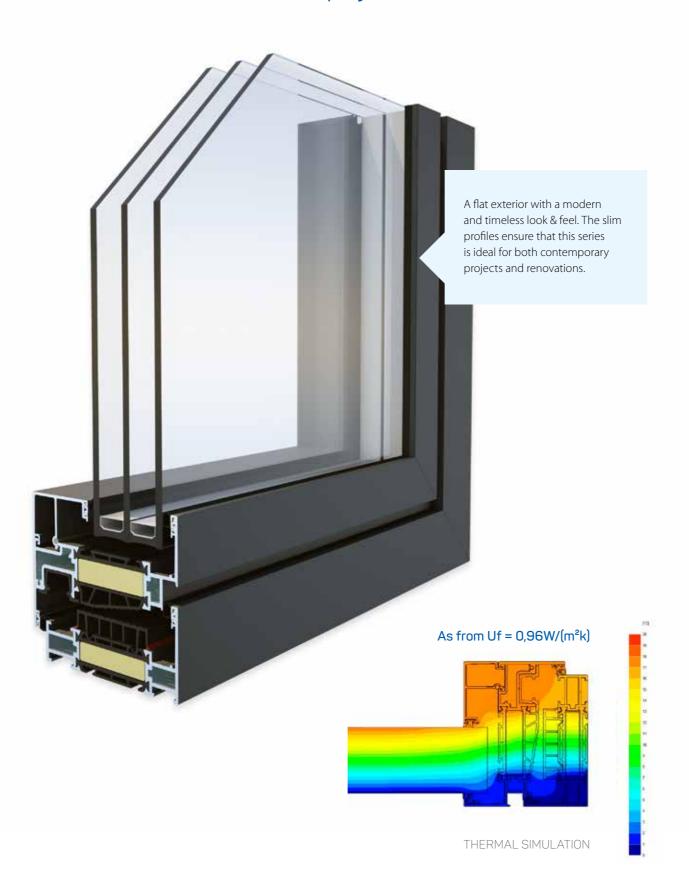
## Deceuninck aluminium Unique concept with 3 distinctive features

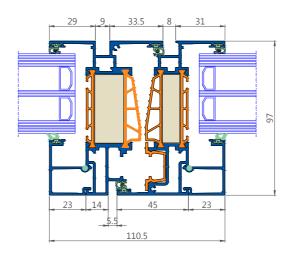
- One inner frame with an identical middle section and slim profiles
- Sash and glazing bead with preassembled gaskets in frame, sash and glazing beads
- Integrated thermal insulation in the profiles

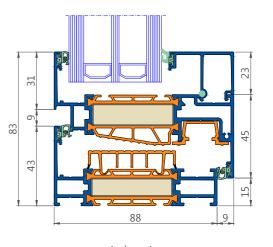


## DECALU88 **STANDARD**

A timeless solution for modern projects







horizontal section

vertical section

Technical performance			Decalu88 Standard
TEST	GLAZING		VALUE (SASH + FRAME)
EN ISO 10077-2			as from Uf = $0.96W/(m^2k)$
FNICO 10077.1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.16 \text{ W/m}^2\text{K} *$ $Uw = 1.11 \text{ W/m}^2\text{K} *$
EN ISO 10077-1	Triple glazing	$Ug = 0.6 \text{ W/m}^2 \text{K}$ $Ug = 0.4 \text{ W/m}^2 \text{K}$	Uw = 0.91 W/m <sup>2</sup> *K Uw = 0.81 W/m <sup>2</sup> K *
Air permeability	NBN EN 12207		class 4
Watertightness	NBN EN 12208		E2250
Wind resistance	NBN EN 12210		class C5
Operating forces	NBN EN 13115		Class 1
Incorrect use	NBN EN 13115		Class 3
Acoustic value	88.2/16/6/16/66.2		EN 20140-3:1999 - RW 47(-1;-2)

Technical characteristics	Decalu88 Standard
Frame installation depth	88mm
Sash installation depth	97mm
Hardware	16mm
Rebate height	25mm
Glazing bead height	23mm
Possible glass thickness	21-71mm
Internal visible height of the frame	20mm, 34mm, 48mm, 89mm
External visible height of the frame	43mm, 57mm, 71mm, 112mm
External visible height of the transom	66mm, 80mm, 94mm
Exterior	frame and sash profile flush-mounted
Interior	rebated and flush-mounted possible
Central gasket	ABS integrated
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

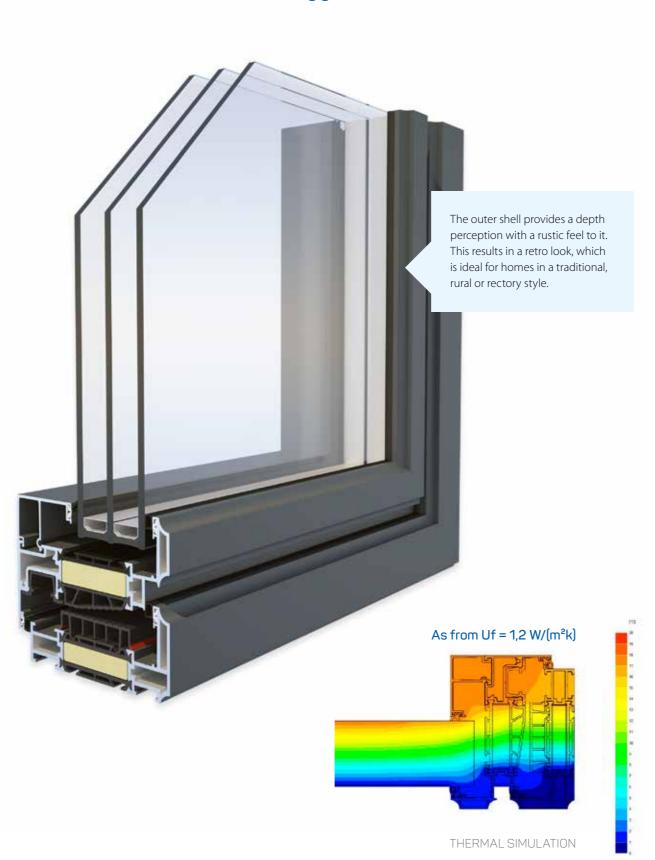
<sup>(\*)</sup> U-Value calculated on the basis of a tilt and turn window measuring 1.2 x 1.5 m (WxH)

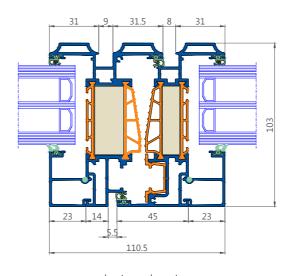
All other standardised classifications performed on a tilt and turn window measuring 1.23 x 1.48 m (WxH)

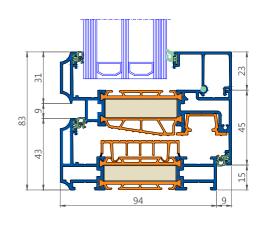
Window with 2 suspension points and 6 locking points

## DECALU94 RETRO

Rustic alternative for low-energy homes







horizontal section

vertical section

Technical performance			Decalu94 Retro
TEST	GLAZING		VALUE (SASH + FRAME)
EN ISO 10077-2			as from Uf = $1.2W/(m^2k)$
FNJCO 10077 1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.27 \text{ W/m}^2\text{K} *$ $Uw = 1.21 \text{ W/m}^2\text{K} *$
EN ISO 10077-1	Triple glazing	$Ug = 0.6 \text{ W/m}^2\text{K}$ $Ug = 0.4 \text{ W/m}^2\text{K}$	Uw = 0.95 W/m <sup>2</sup> K * Uw = 0.82 W/m <sup>2</sup> K *
Air permeability	NBN EN 12207		class 4
Watertightness	NBN EN 12208		E2250
Wind resistance	NBN EN 12210		class C5
Operating forces	NBN EN 13115		class 1
Incorrect use	NBN EN 13115		Class 3
Acoustic value	88.2/16/6/16/66.2		EN 20140-3:1999 - RW 47(-1;-2)

Technical characteristics	Decalu94 Retro
Frame installation depth	94mm
Sash installation depth	103mm
Hardware	16mm
Rebate height	25mm
Glazing bead height	23mm
Possible glass thickness:	21-71mm
Internal visible height of the frame	20mm, 34mm
External visible height of the frame	43mm, 57mm
External visible height of the transom	66mm
Exterior	frame and sash profile flush-mounted
Interior	sash profile surface-mounted
Central gasket	ABS integrated
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

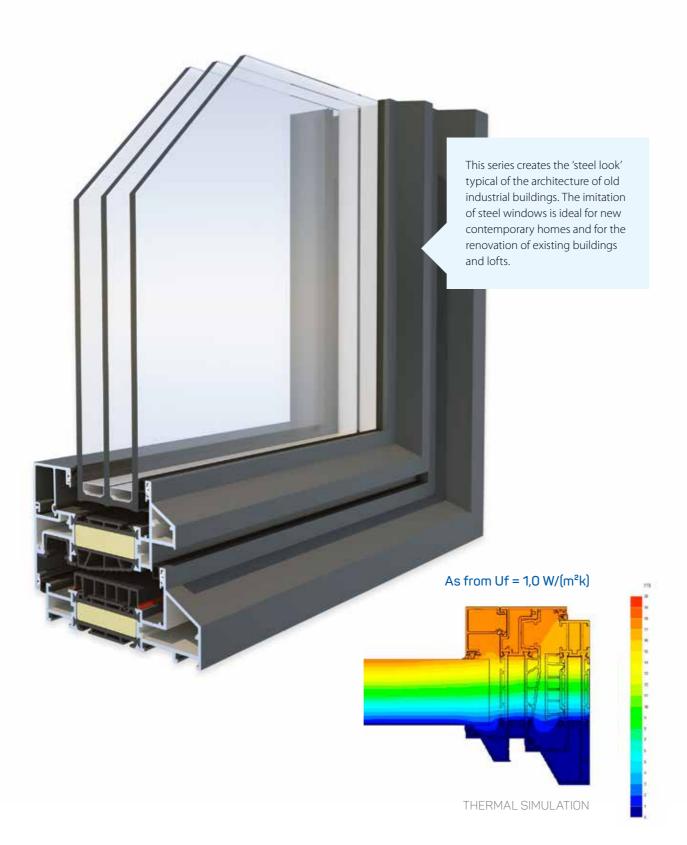
<sup>(\*)</sup> U-Value calculated on the basis of a tilt and turn window measuring 1.2 x 1.5 m (WxH)

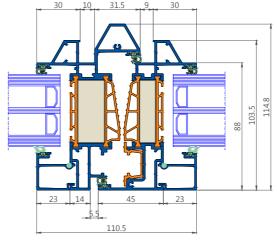
All other standardised classifications performed on a tilt and turn window measuring 1.23 x 1.48 m (WxH)

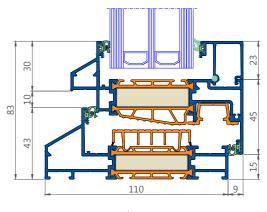
Window with 2 suspension points and 6 locking points

## DECALU110 **STEEL**

## Create the industrial loft feeling







norizontal	section

vertical section

Technical performance			Decalu110 Steel
TEST	GLAZING		VALUE (SASH + FRAME)
EN ISO 10077-2			as from Uf = $1.0W/(m^2k)$
FNUSO 10077 1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.19 \text{ W/m}^2\text{K} *$ $Uw = 1.13 \text{ W/m}^2\text{K} *$
EN ISO 10077-1	Triple glazing	$Ug = 0.6 \text{ W/m}^2 \text{K}$ $Ug = 0.4 \text{ W/m}^2 \text{K}$	$Uw = 0.90 \text{ W/m}^2\text{K} *$ $Uw = 0.79 \text{ W/m}^2\text{K} *$
Air permeability	NBN EN 12207		class 4
Watertightness	NBN EN 12208		E2250
Wind resistance	NBN EN 12210		class C5
Operating forces	NBN EN 13115		Class 1
Incorrect use	NBN EN 13115		Class 3
Acoustic value	88.2/16/6/16/66.2		EN 20140-3:1999 - RW 47(-1;-2)

Technical characteristics	Decalu110 Steel
Frame installation depth	110m
Sash installation depth	103.5mm
Hardware	16mm
Rebate height	25mm
Glazing bead height	23mm
Possible glass thickness:	12-62mm
Internal visible height of the frame	20mm
External visible height of the frame	43mm
External visible height of the transom	66mm
Exterior	frame and sash profile flush-mounted
Interior	sash profile surface-mounted
Central gasket	ABS integrated
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

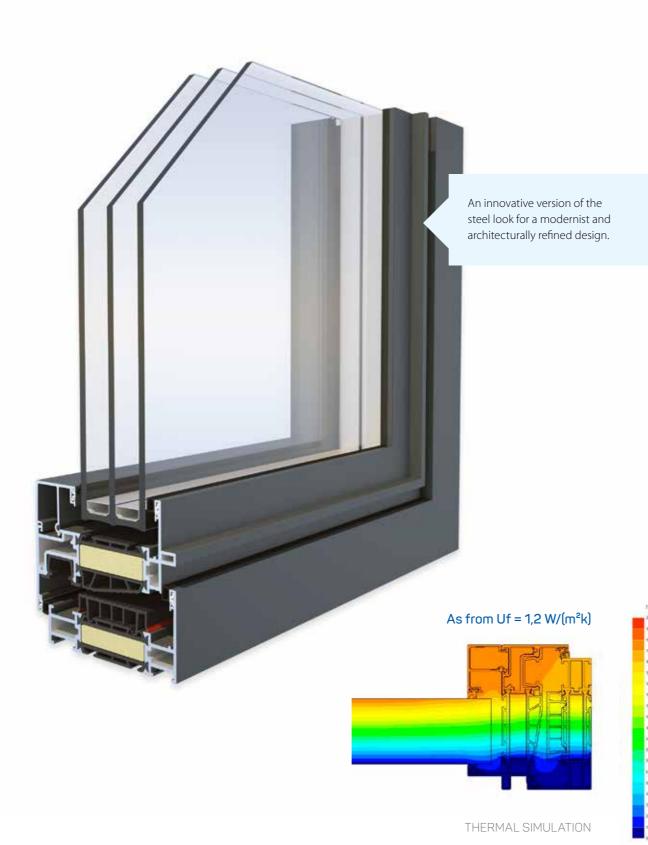
<sup>(\*)</sup> U-Value calculated on the basis of a tilt and turn window measuring 1.2 x 1.5 m (WxH)

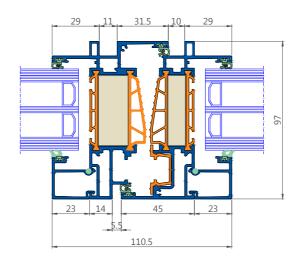
All other standardised classifications performed on a tilt and turn window measuring 1.23 x 1.48 m (WxH)

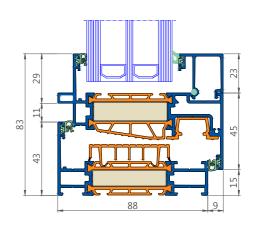
Window with 2 suspension points and 6 locking points

## DECALU88 **NEW STEEL**

Minimalist and sleek







horizontal section

vertical section

Technical performance			Decalu88 New Steel
TEST	GLAZING		VALUE (SASH + FRAME)
EN ISO 10077-2			as from Uf = $1.2W/(m^2k)$
FNJSO 10077 1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.27 \text{ W/m}^2\text{K} *$ $Uw = 1.21 \text{ W/m}^2\text{K} *$
EN ISO 10077-1	Triple glazing	$Ug = 0.6 \text{ W/m}^2\text{K}$ $Ug = 0.4 \text{ W/m}^2\text{K}$	$Uw = 0.95 \text{ W/m}^2\text{K} *$ $Uw = 0.81 \text{ W/m}^2\text{K} *$
Air permeability	NBN EN 12207		class 4
Watertightness	NBN EN 12208		E2250
Wind resistance	NBN EN 12210		class C5
Operating forces	NBN EN 13115		Class 1
Incorrect use	NBN EN 13115		Class 3
Acoustic value	88.2/16/6/16/66.2		EN 20140-3:1999 - RW 47(-1;-2)

Technical characteristics	Decalu88 New Steel
Frame installation depth	88mm
Sash installation depth	97mm
Hardware	16mm
Rebate height	25mm
Glazing bead height	23mm
Possible glass thickness:	12-62mm
Internal visible height of the frame	43mm, 57mm, 71mm, 112mm
External visible height of the frame	43mm, 57mm, 71mm, 112mm
External visible height of the transom	66mm, 80mm, 94mm
Exterior	frame and sash profile flush-mounted
Interior	sash profile surface-mounted
Central gasket	ABS integrated
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

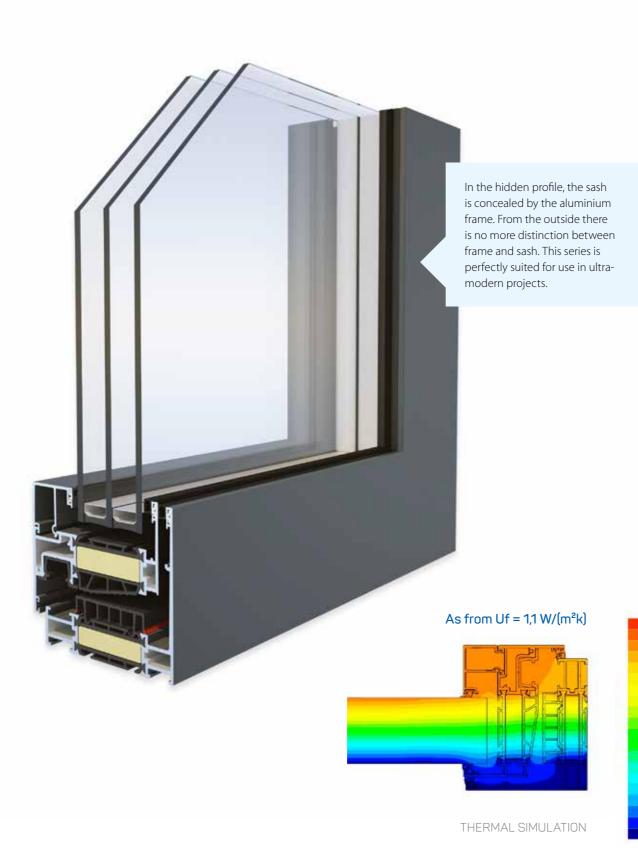
<sup>(\*)</sup> U-Value calculated on the basis of a tilt and turn window measuring 1.2 x 1.5 m (WxH)

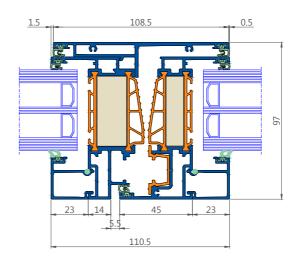
All other standardised classifications performed on a tilt and turn window measuring 1.23 x 1.48 m (WxH)

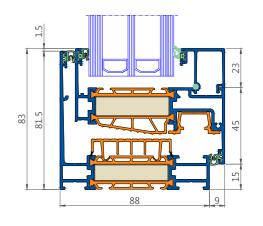
Window with 2 suspension points and 6 locking points

## DECALU88 HIDDEN

Ultra-slim profile for an oasis of light







horizontal section

Technical performance			Decalu88 Hidden
TEST	GLAZING		VALUE (SASH + FRAME)
EN ISO 10077-2			as from Uf = $1.1$ W/m <sup>2</sup> k
ENJICO 10077 1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.24 \text{ W/m}^2\text{K} *$ $Uw = 1.17 \text{ W/m}^2\text{K} *$
EN ISO 10077-1	Triple glazing	$Ug = 0.6 \text{ W/m}^2\text{K}$ $Ug = 0.4 \text{ W/m}^2\text{K}$	$Uw = 0.91 \text{ W/m}^2 *K$ $Uw = 0.78 \text{ W/m}^2 K *$
Air permeability	NBN EN 12207		class 4
Watertightness	NBN EN 12208		E2400
Wind resistance	NBN EN 12210		class C5
Operating forces	NBN EN 13115		class 1
Incorrect use	NBN EN 13115		Class 3
Acoustic value	88.2/16/6/16/66.2		EN 20140-3:1999 - RW 47(-1;-2)

Technical characteristics	Decalu88 Hidden
Frame installation depth	88mm
Sash installation depth	88mm
Hardware	16mm
Rebate height	25mm
Glazing bead height	23mm
Possible glass thickness:	12-62mm
Internal visible height of the frame	20mm
External visible height of the frame	81.5mm
External visible height of the cross beam	104.5mm, 157mm
Exterior	flat
Interior	sash profile surface-mounted
Central gasket	ABS integrated
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

<sup>(\*)</sup> U-Value calculated on the basis of a tilt and turn window measuring 1.2 x 1.5 m (WxH)

All other standardised classifications performed on a tilt and turn window measuring 1.23 x 1.48 m (WxH)

Window with 2 suspension points and 6 locking points

## DECALU88 OPEN-OUT

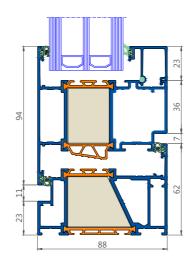
The outward opening sash



If a fire breaks out, it's not the fire itself but the smoke that claims the most victims. The open-out Decalu88 system was specially designed to deal with this problem. The smoke-triggered engine automatically opens the window in case of a fire. The sash opens outward to evacuate the smoke. Thanks to a modern & elegant look, this system also leads the way designwise.

As from Uf =  $1,4 \text{ W/(m}^2\text{k)}$ 

THERMAL SIMULATION



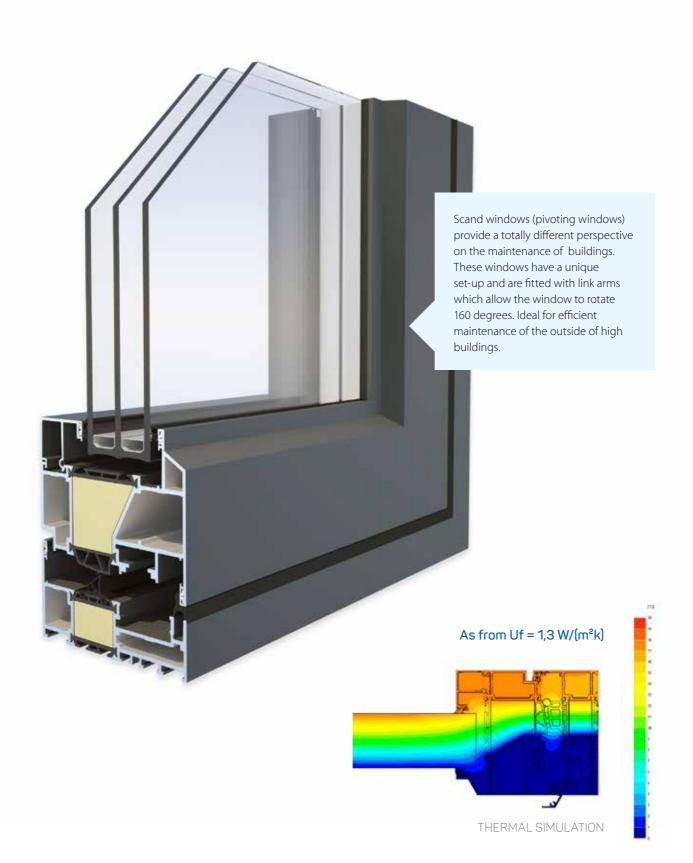
horizontal section

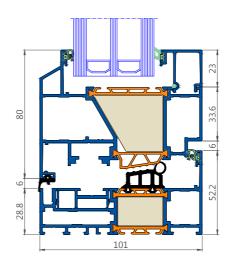
Technical performance		Decalu88 Open-Out	
TEST	GLA	ZING	VALUE (SASH + FRAME)
EN ISO 10077-2			as from $Uf = 1.4W/m^2k$
EN ISO 10077-1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.36 \text{ W/m}^2\text{K} *$ $Uw = 1.31 \text{ W/m}^2\text{K} *$
EN ISO 10077-1	Triple glazing	$Ug = 0.6 \text{ W/m}^2\text{K}$ $Ug = 0.4 \text{ W/m}^2\text{K}$	$Uw = 1.08 \text{ W/m}^2\text{K} *$ $Uw = 0.97 \text{ W/m}^2\text{K} *$
Air permeability	NBN EN 12207		class 4
Watertightness	NBN EN 12208		E1500
Wind resistance	NBN EN 12210		class C5
Operating forces	NBN EN 13115		n/a
Incorrect use	NBN EN 13115		n/a

Technical characteristics	Decalu88 Open-Out
Frame installation depth	88mm
Sash installation depth	88mm
Hardware	delivered with the system
Rebate height	25mm
Glazing bead height	23mm
Possible glass thickness:	12-62mm
Internal visible height of the frame	62mm
External visible height of the frame	45mm
External visible height of the cross beam	n/a
Exterior	flat
Interior	flat
Central gasket	ABS integrated
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

## DECALU101 **SCAND**

Horizontally opening sash for easy maintenance at heights





horizontal section

Technical performance			Decalu101 Scand
TEST	GLA	ZING	VALUE (SASH + FRAME)
EN ISO 10077-2			as from Uf = 1.3 W/m $^2$ k
EN ISO 10077-1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.32 \text{ W/m}^2\text{K *}$ $Uw = 1.31 \text{ W/m}^2\text{K *}$
EN ISO 10077-1	Triple glazing	$Ug = 0.6 \text{ W/m}^2\text{K}$ $Ug = 0.4 \text{ W/m}^2\text{K}$	$Uw = 1.01 \text{ W/m}^2\text{K *}$ $Uw = 0.89 \text{ W/m}^2\text{K *}$
Air permeability	NBN EN 12207		class 4
Watertightness	NBN EN 12208		E1800
Wind resistance	NBN EN 12210		class C5
Operating forces	NBN EN 13115		n/a
Incorrect use	NBN EN 13115		n/a

Technical characteristics	Decalu101 Scand
Frame installation depth	101mm
Sash installation depth	101mm
Hardware	delivered with the system
Rebate height	25mm
Glazing bead height	23mm
Possible glass thickness:	12-62mm
Internal visible height of the frame	20mm
External visible height of the frame	43mm
External visible height of the cross beam	n/a
Exterior	flat
Interior	flat
Central gasket	EPDM
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

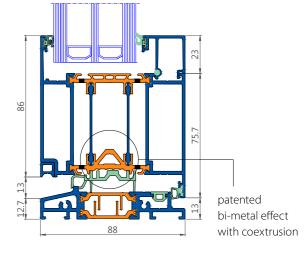
## DECALU88 **DOORS**

#### Timeless and customisable



This aluminium door profile combines seamlessly with glass and lacquered aluminium sandwich panels. Customisation based on your preferences in terms of milling lines, glass sections and changeover profiles is possible. The flush-mounted door is fully compatible with the Decalu series.

THERMAL SIMULATION



norizonta	l section
IUHZUHta	1350000

vertical	CACTION
vertical	3661101

Technical performance		Decalu88 Doors	
TEST	GLA	ZING	VALUE (SASH + FRAME)
EN ISO 10077-2			As from Uf = 1.3 W/( $m^2k$ )
EN ICO 10077 1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.35 \text{ W/m}^2\text{K} *$ $Uw = 1.30 \text{ W/m}^2\text{K} *$
EN ISO 10077-1	Triple glazing	$Ug = 0.6 \text{ W/m}^2\text{K}$ $Ug = 0.4 \text{ W/m}^2\text{K}$	$Uw = 1.11 \text{ W/m}^2\text{K} *$ $Uw = 1.01 \text{ W/m}^2\text{K} *$
Air permeability	NBN EN 12207		class 4
Watertightness	NBN EN 12208		450 pa
Wind resistance	NBN EN 12210		class C4
Operating forces	NBN EN 13115		n/a
Incorrect use	NBN EN 13115		n/a

Technical characteristics	Decalu88 Doors
Frame installation depth	88mm
Sash installation depth	88mm
Hardware	U-shaped locking plates
Rebate height	25mm
Glazing bead height	23mm
Possible glass thickness:	12-62mm
Internal visible height of the frame	40-63mm
External visible height of the frame	53-76mm
External visible height of the cross beam	104.5mm, 157mm
Exterior	flat
Interior	flat
Central gasket	n/a
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	ABS 49mm with bi-metal effect

<sup>(\*)</sup> U-Value calculated on the basis of a door measuring 1050 x 2100mm (WxH)

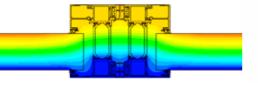
## DECALU88 FOLDING DOORS

Outdoor living at its best

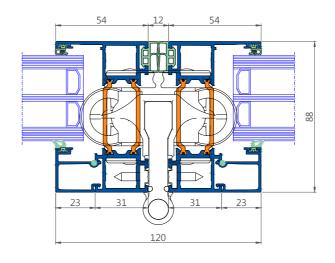


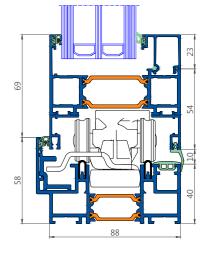
Make optimal use of the window aperture with a **folding door or harmonica door.** This system is also perfectly suited for a poolhouse or a guest room. Thanks to this new architectural window solution, indoor and outdoor spaces merge seamlessly into each other, enabling you to enjoy both in an optimal manner. In addition, one sash can be used as an entrance door.

As from Uf =  $2,3 \text{ W/(m}^2\text{k)}$ 



THERMAL SIMULATION





horizontal section

Vertical	section

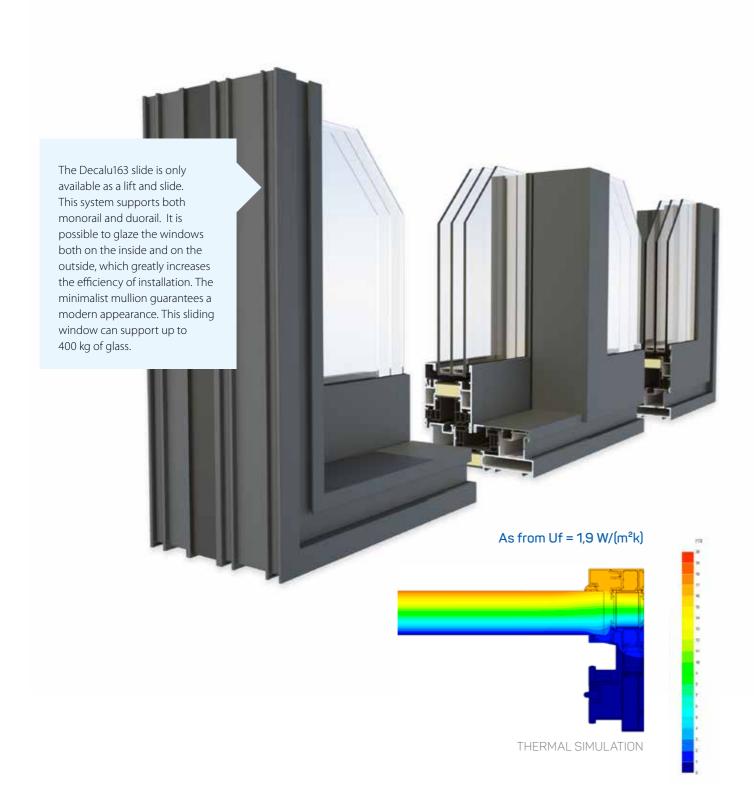
Technical performance		Decalu88 Folding Doors	
TEST	GLA	ZING	VALUE (SASH + FRAME)
EN ISO 10077-2			as from Uf = 2.3 W/m <sup>2</sup> k
ENUCO 10077 1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.22 \text{ W/m}^2\text{K} *$ $Uw = 1.14 \text{ W/m}^2\text{K} *$
EN ISO 10077-1	Triple glazing	$Ug = 0.6 \text{ W/m}^2\text{K}$ $Ug = 0.4 \text{ W/m}^2\text{K}$	Uw = 0.83 W/m <sup>2</sup> K * Uw = 0.68 W/m <sup>2</sup> K *
Air permeability	NBN EN 12207		Class 3
Watertightness	NBN EN 12208		450 pa
Wind resistance	NBN EN 12210		n/a
Operating forces	NBN EN 13115		n/a
Incorrect use	NBN EN 13115		n/a

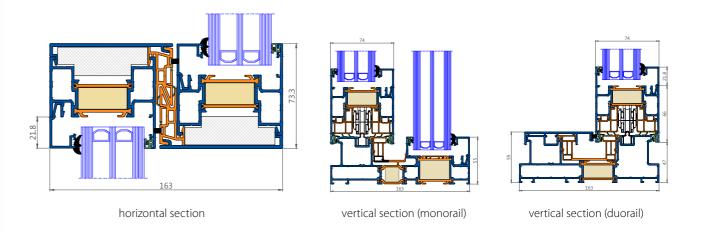
Technical characteristics	Decalu88 Folding Doors
Frame installation depth	88mm
Sash installation depth	88mm
Hardware	delivered with the system
Rebate height:	25mm
Glazing bead height	23mm
Possible glass thickness:	12-62mm
Internal visible height of the frame	30-40mm
External visible height of the frame	30-58mm
External visible height of the cross beam	n/a
Exterior	flat
Interior	flat
Central gasket	n/a
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

(\*) U-Value calculated on the basis of a folding door measuring  $4000\,\mathrm{x}$  3000mm (WxH) and featuring 4 sashes

## DECALU163 **SLIDE**

Modular windows with exceptional thermal performance





Technical performance	Decalu163 Slide			
TEST	GLAZING		VALUE (SASH + FRAME)	
EN ISO 10077-2			As from Uf = 1.9 W/( $m^2k$ )	
EN ISO 10077-1	Double glazing	$Ug = 1.1 \text{ W/m}^2\text{K}$ $Ug = 1.0 \text{ W/m}^2\text{K}$	$Uw = 1.3 \text{ W/m}^2\text{K} *$ $Uw = 1.3 \text{ W/m}^2\text{K} *$	
	Triple glazing	Ug = 0.6 W/m <sup>2</sup> K Ug = 0.4 W/m <sup>2</sup> K	$Uw = 0.9 \text{ W/m}^2\text{K} *$ $Uw = 0.8 \text{ W/m}^2\text{K} *$	
Air permeability	NBN EN 12207		class 3	
Watertightness	NBN EN 12208		class 9A	
Wind resistance	NBN EN 12210		class C2	
Operating forces	NBN EI	N 13115	n/a	
Incorrect use	NBN EN 13115		n/a	

Technical characteristics	Decalu163 Slide
Frame installation depth	16.3mm
Sash installation depth	74mm
Hardware	Siegenia
Rebate height:	25mm
Glazing bead height	23mm
Possible glass thickness:	27-58mm
Internal visible height of the frame	55mm
External visible height of the frame	55mm
External visible height of the cross beam	70mm
Exterior	flush-mounted possible
Interior	flush-mounted possible
Glazing rubbers	EPDM
Alloy	EN AW 6060 TW66
Thermal break	Abs 49mm

(\*) U-Value calculated on the basis of a sliding window measuring 4000 x 3000mm (BxH)

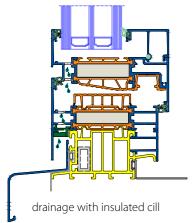
DRAINAGE SMART COLOURS

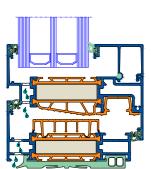


The drainage elements of the Decalu line are hidden in the frame profile, which means they have a minimal impact on the visual aspect. The different drainage systems and cills click into place in the window profile easily.

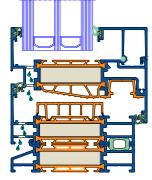
#### CILLS

Available in various sizes (50-400mm) and overhangs (25-40mm)

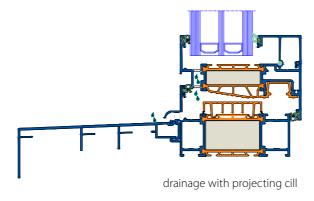


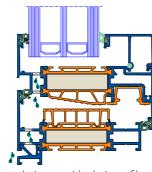


drainage with support gasket

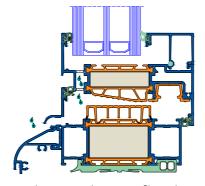


drainage with cill





drainage with chair profile



drainage with retro profile and support gasket

Colour is essential for the atmosphere and appearance of a building. It has to fit in with the other elements of the facade.

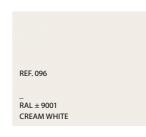
At Deceuninck, we strive for 'material neutrality'. This vision inspired us to develop the Smart Colours principle for our range of coatings.

The colours mentioned below are available in Aluroc and Decoroc and can be combined for the entire Deceuninck range of products, including Tunal products.

The 16 colours mentioned below meet the requirements of QualiCoat class II while other RAL colours are available in class I.

The Smart Colours principle enables architects and clients to effortlessly combine pvc and aluminium in one project.



















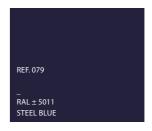














(\*) Deze kleur behoort tot de RAL design kleurcollectie

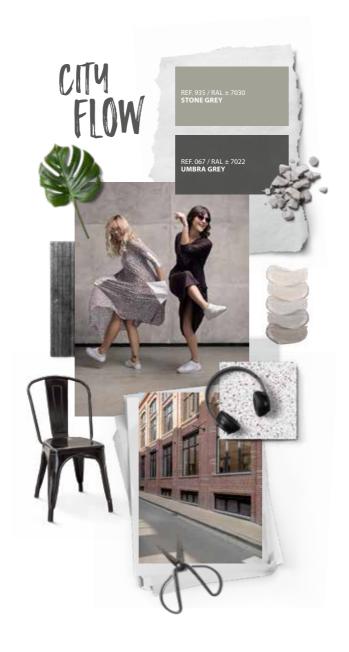
## Smart Colours 2019-2020 A fitting colour scheme for any lifestyle

Looking for windows with an edgy look or do you prefer a rustic finish? With Smart Colours, Deceuninck offers something for every taste. Get inspired by the wide range of colours we have on offer.

### 16 trendy colours

Deceuninck always strives for a range of colours that is up-to-date with the latest trends. Based on market research, we selected 16 RAL colours that fit in perfectly with contemporary home decoration trends. We offer options for both industrial and rural homes, ranging from stone grey and steel blue to light ivory.

REF. 003	REF. 096	REF. 078	REF. 906
– RAL ± 9016 TRAFFIC WHITE	- RAL ± 9001 CREAM WHITE	- RAL ± 1015 LIGHT IVORY	- RAL ± 9006 WHITE ALUMINIUM
REF. 909	REF. 935	REF. 910	REF. 068
– RAL ± D085 60 10	– RAL ± 7030	– RAL ± 7023	– RAL ± 7039
BALMORAL*	STONE GREY	CONCRETE GREY	QUARTZ GREY
REF. 901	REF. 067	REF. 937	REF. 076
_ RAL ± 7031	– RAL ± 7022	_ RAL ± 7011	– RAL ± 3005
BLUE GREY	UMBRA GREY	IRON GREY	WINE RED
REF. 934	REF. 072	REF. 079	REF. 955
– RAL ± 7021	– RAL ± 7016	_ RAL ± 5011	_ RAL ± 9011
BLACK GREY	ANTHRACITE GREY	STEEL BILLE	GRAPHITE BLACK







### MIX & MATCH

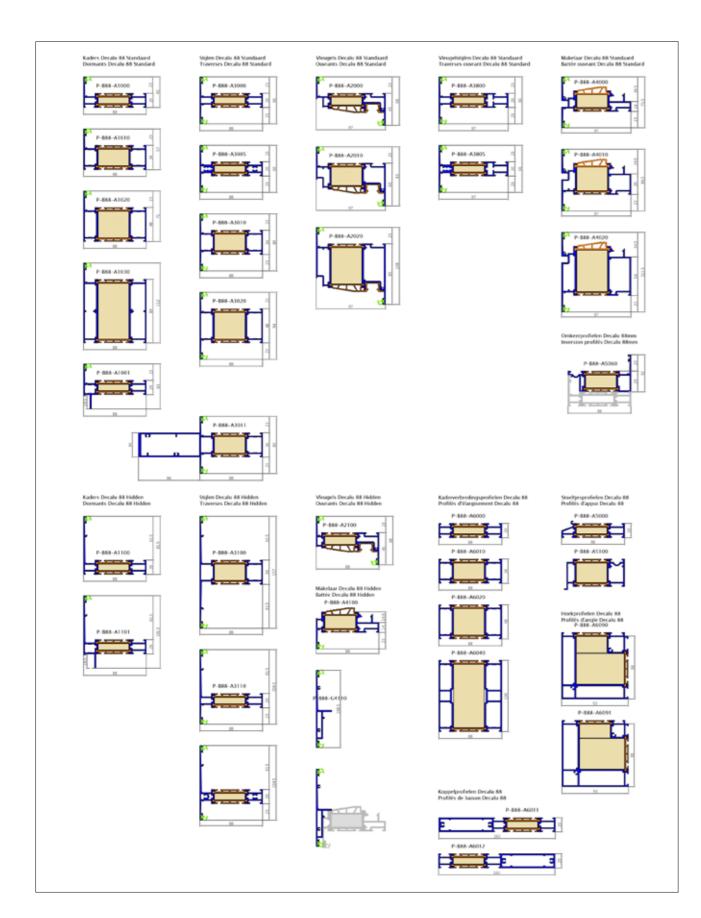
Dur colour collections Aluroc and Decoroc are completely ttuned to each other thanks to the Smart Colours principle. The range of 16 colours can be applied on all profiles in both Iluminium and pvc without the slightest difference in colour.

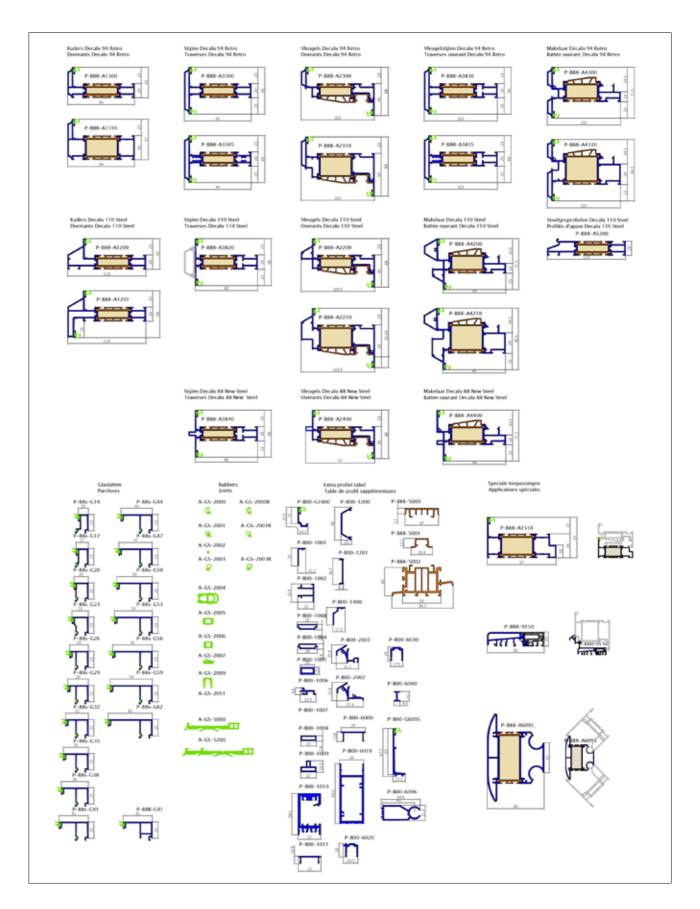
Aluminium and Tunal effortlessly and get the most out of a building project in terms of quality, budget and design.

## DECALU PROFILES

#### Aluminium windows & doors

## DECALU PROFILES Aluminium windows & doors

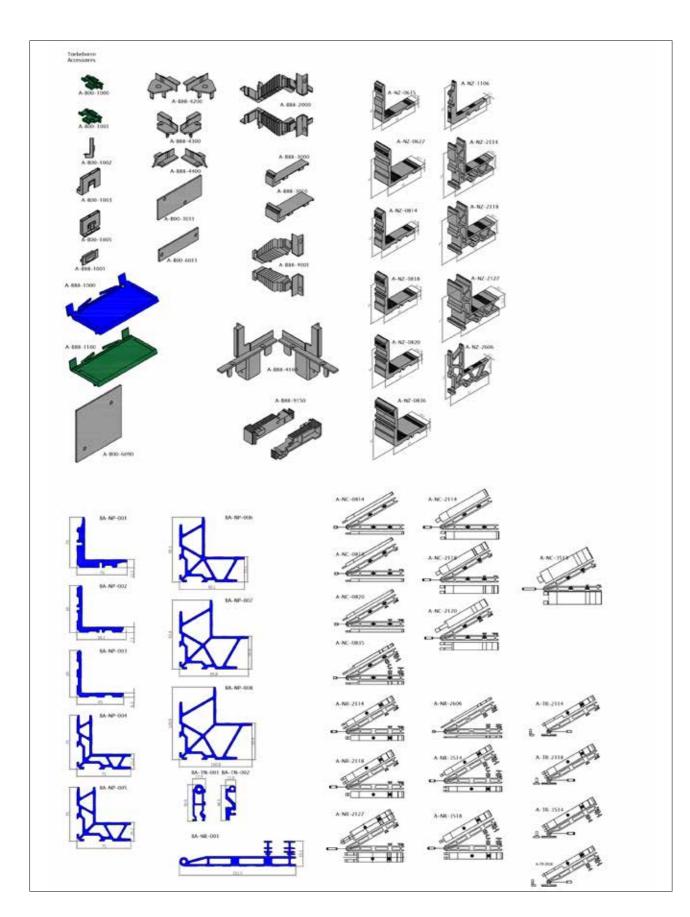


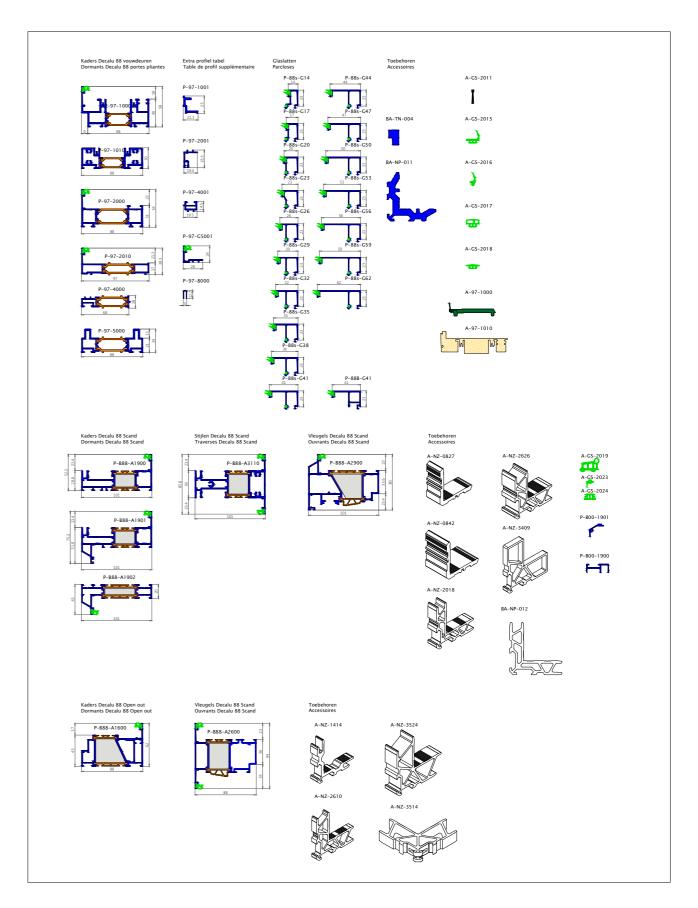


## DECALU PROFILES

### Aluminium windows & doors

# DECALU PROFILES Aluminium windows & doors

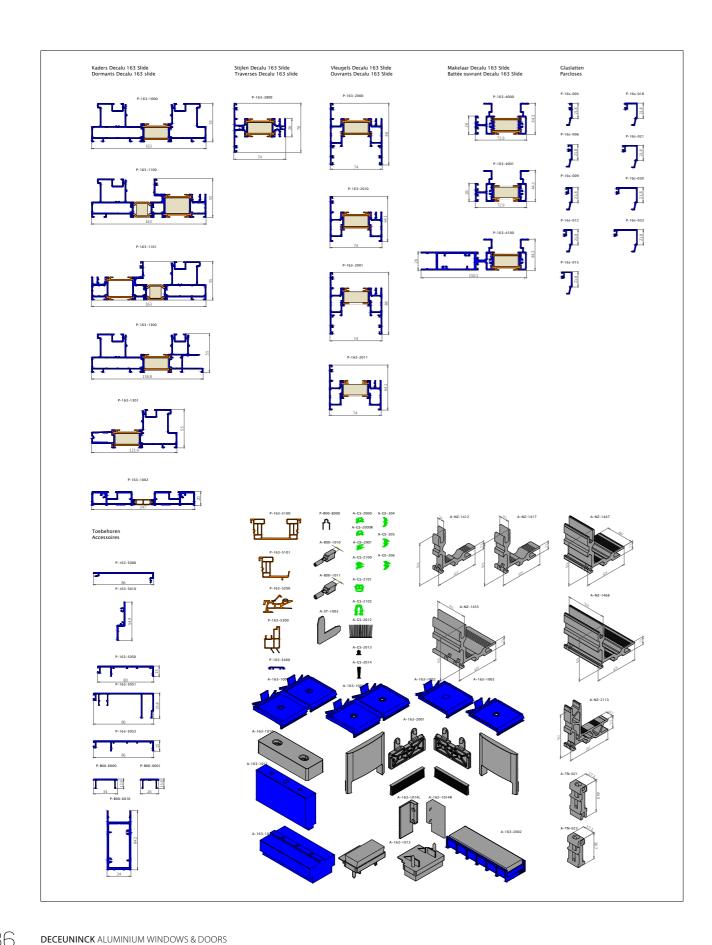


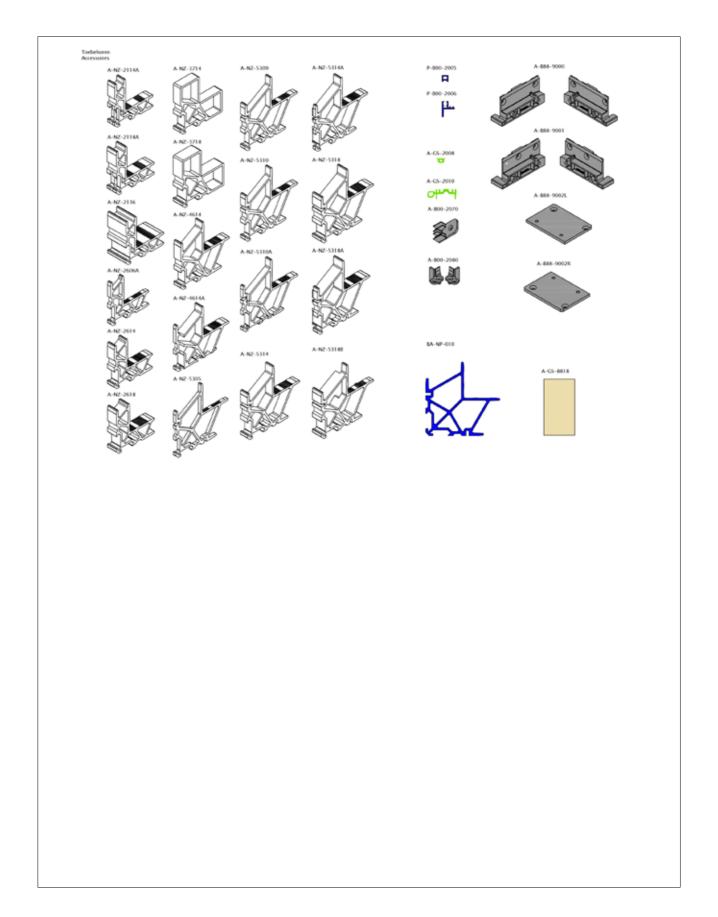


## DECALU PROFILES

## Aluminium sliding windows

## DECALU PROFILES Aluminium windows & doors





## QUALITY CONTROL

#### Internal inspections

Our experts check the quality of the profiles on a daily basis. They test all characteristics of the raw materials, the extruded profiles and the finished window and door systems in accordance with the strictest European standards. Dimensions, colour, thermal stability, corner joints and compositions are verified at regular intervals.

Finished windows and doors are checked for air permeability, wind resistance and watertightness. These strict internal inspections ensure the exceptional quality of the Deceuninck profiles.

Proven quality
Deceuninck always undertakes to have its products certified even though this is not legally required. This demonstrates that Deceunick attaches great importance to quality. Numerous approvals from various bodies, including from the Belgian Union for Technical Approval in Construction (BUtgb), the so-called ATG approvals, as well as KOMO certificates issued by Kiwa and SKG, are the best proof of this. An overview of all technical approvals at our disposal can be found on the website.

## Certified product and installation Mandated accredited certification bodies, such as Kiwa in Belgium, exercise

external control over the conformity of production with the published approval at a specified frequency. Within this scope, quality certification agency Kiwa has developed an industry-specific quality label (SSK) in collaboration with Deceuninck. This quality label goes way beyond the European CE standard and provides even greater certainty that both the production (SSK 2001) and the installation (SSK 2002) of the window and door systems take place in a skilful manner.

The scope of the accreditation is extended at regular intervals. This ensures that we continue to comply with the increasingly strict market demands.

























INNOVATION

**ECOLOGY** 

DESIGN

## Building a **sustainable home**

Deceuninck's commitment to the fields innovation, ecology and design gives us a clear objective: building a sustainable home. A house with a better energy efficiency and a pleasant appearance.

Deceuninck uses advanced materials worldwide and allows the manufacturer to produce products with a long lifespan and high insulation value requiring little maintenance and which are 100% recyclable. Moreover, we can build a better world thanks to our values for our partners and our end users.

#### WINDOWS & DOORS

#### PVC

Our profiles are characterised by a perfect balance between energy efficiency and comfort. We offer you an outstanding comprehensive solution for your windows, doors and shutters with excellent thermal and acoustic characteristics in a variety of colours.

#### ALUMINIUM

Ultimate sustainability and ecofriendliness? Our aluminium profiles are 100% recyclable. The addition of PVC furthermore ensures a higher insulation value.

#### **GARDEN SOLUTIONS**

#### \_

#### **TWINSON**

The Twinson composite decking and fencing solutions are made to last an eternity. They fit in with your home in a natural and harmonious manner and guarantee real added value.

#### **ROOF & FACADE**

#### -

#### PVC - ALU - TWINSON

Our wall cladding and roofline systems consist of PVC, aluminium and the unique Twinson material that has been certified by PEFC. The exterior of your home will look great for many years without needing a paint job. The materials are easy to install (even with standard equipment) and combine elegance with ease of maintenance.

#### **VENTILATION**

#### \_

#### ALUMINIUM

Deceuninck's innovative ventilation systems enable you to manage air quality perfectly. Our hi-tech solutions combine functionality aesthetics and sustainability to increase you living comfort and offer you an easily manageable indoor climate.

#### **INTERIOR APPLICATIONS**

Deceuninck offers you a stylish and contemporary range of wall and ceiling coverings, window cills and plinths.

#### YOUR DECEUNINCK PARTNER

The certified Deceuninck partners are part of one network of distributors who make it a matter of honor to deliver high quality work. This network guarantees you a correct installation and a high-quality customer service, without a doubt an added value for your Deceuninck product.

PUT YOUR STAMP HERE



**DECEUNINCK NV - BENELUX** 

Bruggesteenweg 360, BE-8830 Hooglede-Gits

**CONTACT** T +32 51 239 272 | benelux@deceuninck.com | www.deceuninck.com